

FLANGE DRILLING

(MIL-F-20042, 400 LB.)

400# NAVY

SIZE I.D.	FLANGE O.D.	FLANGE THICKNESS	BOLT CIRCLE	NUMBER OF HOLES	SIZE OF HOLES
1-1/2	5-15/16	13/16	4-5/8	6	11/16
2	6-1/2	13/16	5-3/16	7	11/16
2-1/2	7-9/16	15/16	6	8	13/16
3	8-1/8	15/16	6-9/16	8	13/16
3-1/2	8-11/16	1	7-1/8	9	13/16
4	9-1/4	1	7-11/16	9	13/16
4-1/2	9-13/16	1	8-1/4	10	13/16
5	10-3/8	1-1/16	8-13/16	11	13/16
5-1/2	11-3/8	1-1/8	9-5/8	11	15/16
6	11-15/16	1-3/16	10-3/16	12	15/16
7	13-1/8	1-1/4	11-3/8	12	15/16
8	14-3/4	1-5/16	12-3/4	13	1-1/16
9	15-7/8	1-3/8	13-7/8	14	1-1/16
10	17	1-7/16	15	15	1-1/16

