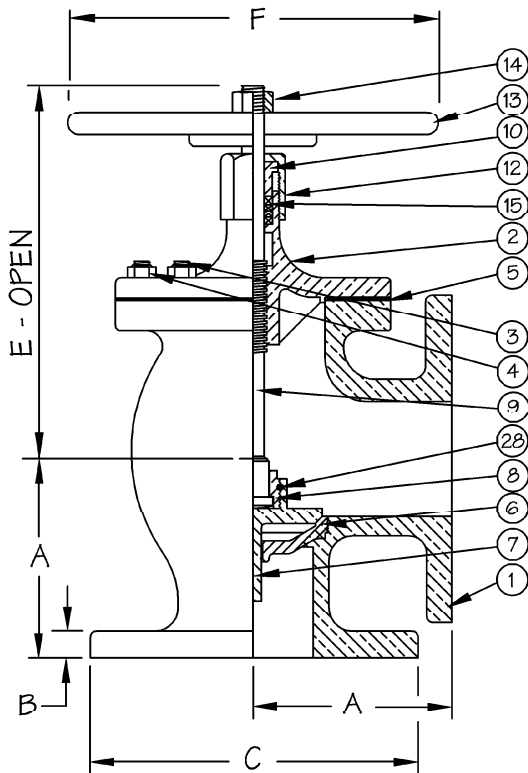


BRONZE ANGLE

100 PSI, 2-1/2" - 4"
FLANGED END, B.B., INSIDE SCREW,
ANGLE STOP, MONEL TRIM

FIGURE NO. B135A

NAV-SHIP DWG. 803-1385541



BILL OF MATERIALS

PART	MATERIAL	SPEC.
1 BODY	BRONZE	ASTM B61
2 BONNET	BRONZE	ASTM B61
3 BONNET STUD	NI-CU ALLOY	GRADE 400 MONEL
4 BONNET NUT	NI-CU ALLOY	GRADE 400 or 405 MONEL
5 BONNET GASKET	COMP. GRAPHITE	STR 508
6 SEAT RING	NI-CU ALLOY	ASTM A494, GR. M30H
7 DISC	NI-CU ALLOY	ASTM A494, GR. M30C
8 DISC NUT	BRONZE	ASTM B61
9 STEM	NI-CU ALLOY	QQ-N-281
10 PACKING GLAND	BRONZE	ASTM B61
12 GLAND NUT	BRONZE	ASTM B61
13 HANDWHEEL	ALUMINUM	803-1385620
14 HANDWHEEL NUT	BRASS	COMMERCIAL
15 STEM PACKING	GRAPHITIC	MIL-P-24583/MIL-P-24503
28 DISC PIN	NI-CU ALLOY	QQ-N-281

CAN BE FURNISHED AS STOP-CHECK, FIGURE NO. B1351A (PG.128)

DIMENSIONS

SIZE	2-1/2	3	4
A	4 $\frac{1}{2}$	5	6
B	$\frac{1}{2}$	$\frac{1}{2}$	$\frac{1}{2}$
C	6 $\frac{1}{8}$	6 $\frac{5}{8}$	7 $\frac{11}{16}$
E	8 $\frac{3}{8}$	9 $\frac{1}{8}$	11 $\frac{5}{16}$
F	7	8	9
WT	31	39	52

